

SECTION 1: Identification

1.1. Identification

Product form : Mixture
 Product name : Chloroethenes Blend
 Product code : AL0-131015

1.2. Recommended use and restrictions on use

No additional information available

1.3. Supplier

Phenova
 6390 Joyce Dr. Suite 100
 Golden, CO 80403 - United States
 T 1-866-942-2978 - F 1-866-283-0269
info@phenova.com - www.phenova.com

1.4. Emergency telephone number

Emergency number : ChemTel Assistance (US/Canada) 1-800-255-3924
 ChemTel Assistance (International) +1 813-248-0585

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS US classification

Skin corrosion/irritation Category 2	H315	Causes skin irritation
Serious eye damage/eye irritation Category 2	H319	Causes serious eye irritation
Germ cell mutagenicity Category 2	H341	Suspected of causing genetic defects
Carcinogenicity Category 1A	H350	May cause cancer
Specific target organ toxicity (single exposure) Category 3	H336	May cause drowsiness or dizziness

Full text of H statements : see section 16

2.2. GHS Label elements, including precautionary statements

GHS US labeling

Hazard pictograms (GHS US) :



Signal word (GHS US) :

Danger

Hazard statements (GHS US) :

H315 - Causes skin irritation
 H319 - Causes serious eye irritation
 H336 - May cause drowsiness or dizziness
 H341 - Suspected of causing genetic defects
 H350 - May cause cancer

Precautionary statements (GHS US) :

P261 - Avoid breathing dust/fume/gas/mist/vapors/spray.
 P271 - Use only outdoors or in a well-ventilated area.
 P280 - Wear protective gloves/protective clothing/eye protection/face protection.
 P302+P352 - If on skin: Wash with plenty of water
 P304+P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing
 P305+P351+P338 - If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
 P308+P313 - If exposed or concerned: Get medical advice/attention.
 P332+P313 - If skin irritation occurs: Get medical advice/attention.
 P337+P313 - If eye irritation persists: Get medical advice/attention.
 P362+P364 - Take off contaminated clothing and wash it before reuse.
 P403+P233 - Store in a well-ventilated place. Keep container tightly closed.
 P501 - Dispose of contents/container to hazardous or special waste collection point, in

Chloroethenes Blend

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

accordance with local, regional, national and/or international regulation

2.3. Other hazards which do not result in classification

No additional information available

2.4. Unknown acute toxicity (GHS US)

Not applicable

SECTION 3: Composition/Information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	Conc.
tetrachloroethylene (Component)	(CAS-No.) 127-18-4	52.8
trichloroethylene (Component)	(CAS-No.) 79-01-6	47.2

Full text of hazard classes and H-statements : see section 16

SECTION 4: First-aid measures

4.1. Description of first aid measures

- First-aid measures general : Never give anything by mouth to an unconscious person. IF exposed or concerned: Get medical advice/attention.
- First-aid measures after inhalation : Allow affected person to breathe fresh air. Allow the victim to rest.
- First-aid measures after skin contact : Remove affected clothing and wash all exposed skin area with mild soap and water, followed by warm water rinse.
- First-aid measures after eye contact : Rinse immediately with plenty of water. Obtain medical attention if pain, blinking or redness persists.
- First-aid measures after ingestion : Rinse mouth. Do NOT induce vomiting. Obtain emergency medical attention.

4.2. Most important symptoms and effects (acute and delayed)

- Potential Adverse human health effects and symptoms : Based on available data, the classification criteria are not met.
- Symptoms/effects : Not expected to present a significant hazard under anticipated conditions of normal use.

4.3. Immediate medical attention and special treatment, if necessary

No additional information available

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

- Suitable extinguishing media : Use extinguishing media appropriate for surrounding fire.
- Unsuitable extinguishing media : Do not use a heavy water stream.

5.2. Specific hazards arising from the chemical

No additional information available

5.3. Special protective equipment and precautions for fire-fighters

- Firefighting instructions : Use water spray or fog for cooling exposed containers. Exercise caution when fighting any chemical fire. Prevent fire-fighting water from entering environment.
- Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

- Emergency procedures : Evacuate unnecessary personnel.

6.1.2. For emergency responders

- Protective equipment : Equip cleanup crew with proper protection.
- Emergency procedures : Ventilate area.

6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

Chloroethenes Blend

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

6.3. Methods and material for containment and cleaning up

Methods for cleaning up : Take up in absorbent material. Collect spillage.

6.4. Reference to other sections

See Heading 8. Exposure controls and personal protection.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Provide good ventilation in process area to prevent formation of vapor.

Hygiene measures : Gently wash with plenty of soap and water. Remove/Take off immediately all contaminated clothing. Wash contaminated clothing before reuse.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Keep container closed when not in use. Keep container tightly closed and in a well-ventilated place. Keep away from any flames or sparking source.

Incompatible materials : Direct sunlight.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Chloroethenes Blend		
ACGIH	Local name	Tetrachloroethylene
ACGIH	ACGIH TWA (ppm)	25 ppm
ACGIH	ACGIH STEL (ppm)	100 ppm
ACGIH	Remark (ACGIH)	CNS impair
ACGIH	Regulatory reference	ACGIH 2018
OSHA	Remark (OSHA)	(2) See Table Z-2.
OSHA	Regulatory reference (US-OSHA)	OSHA
tetrachloroethylene (127-18-4)		
ACGIH	Local name	Tetrachloroethylene
ACGIH	ACGIH TWA (ppm)	25 ppm (Tetrachloroethylene (Perchloroethylene); USA; Time-weighted average exposure limit 8 h; TLV - Adopted Value)
ACGIH	ACGIH STEL (ppm)	100 ppm (Tetrachloroethylene (Perchloroethylene); USA; Short time value; TLV - Adopted Value)
ACGIH	Remark (ACGIH)	CNS impair
ACGIH	Regulatory reference	ACGIH 2018
OSHA	Remark (OSHA)	(2) See Table Z-2.
OSHA	Regulatory reference (US-OSHA)	OSHA
trichloroethylene (79-01-6)		
ACGIH	Local name	Trichloroethylene
ACGIH	ACGIH TWA (ppm)	10 ppm (Trichloroethylene; USA; Time-weighted average exposure limit 8 h; TLV - Adopted Value)
ACGIH	ACGIH STEL (ppm)	25 ppm (Trichloroethylene; USA; Short time value; TLV - Adopted Value)
ACGIH	Remark (ACGIH)	CNS impair; cognitive decrements
ACGIH	Regulatory reference	ACGIH 2018
OSHA	Acceptable maximum peak above the acceptable ceiling concentration for an 8-hr shift	300 ppm 5 mins. in any 2 hrs.
OSHA	Remark (OSHA)	(2) See Table Z-2.
OSHA	Regulatory reference (US-OSHA)	OSHA

Chloroethenes Blend

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

8.2. Appropriate engineering controls

Appropriate engineering controls : Either local exhaust or general room ventilation is usually required.

8.3. Individual protection measures/Personal protective equipment

Personal protective equipment:

Avoid all unnecessary exposure. Gloves. Protective clothing. Protective goggles. Safety glasses.

Hand protection:

Wear chemically resistant protective gloves. Wear suitable gloves resistant to chemical penetration

Eye protection:

Chemical goggles or safety glasses. Safety glasses

Skin and body protection:

Wear chemically protective gloves, lab coat or apron to prevent prolonged or repeated skin contact

Respiratory protection:

Wear appropriate mask

Personal protective equipment symbol(s):



Other information:

Do not eat, drink or smoke during use.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Liquid
	: Colorless
	: characteristic
Odor threshold	: No data available
pH	: No data available
Melting point	: No data available
Freezing point	: No data available
Boiling point	: No data available
Flash point	: No data available
Relative evaporation rate (butyl acetate=1)	: No data available
Flammability (solid, gas)	: Non flammable.
Vapor pressure	: No data available
Relative vapor density at 20 °C	: No data available
Relative density	: No data available
Solubility	: No data available
Log Pow	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosion limits	: No data available
Explosive properties	: No data available
Oxidizing properties	: No data available

Chloroethenes Blend

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

No additional information available

10.2. Chemical stability

Not established.

10.3. Possibility of hazardous reactions

Not established.

10.4. Conditions to avoid

Direct sunlight. Extremely high or low temperatures.

10.5. Incompatible materials

No additional information available

10.6. Hazardous decomposition products

No additional information available

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity : Not classified

tetrachloroethylene (127-18-4)	
LD50 oral rat	> 2000 mg/kg (Rat; Equivalent or similar to OECD 401; Literature study; 3835 mg/kg bodyweight; Rat; Equivalent or similar to OECD 401; Experimental value; 3005 mg/kg bodyweight; Rat; Experimental value)
LD50 dermal rabbit	> 3000 mg/kg (Rabbit; Literature study; >10000 mg/kg bodyweight; Rabbit; Experimental value)
LC50 inhalation rat (mg/l)	27.58 mg/l/4h (Rat; Literature study)
LC50 inhalation rat (ppm)	3786 ppm/4h (Rat; Experimental value)
ATE US (gases)	3786 ppmV/4h
ATE US (vapors)	27.58 mg/l/4h
ATE US (dust, mist)	27.58 mg/l/4h

trichloroethylene (79-01-6)	
LD50 oral rat	4920 mg/kg (Rat)
LD50 dermal rabbit	> 20000 mg/kg (Rabbit)
LC50 inhalation rat (mg/l)	66 mg/l/4h (Rat)
LC50 inhalation rat (ppm)	12000 ppm/4h (Rat)
ATE US (oral)	4920 mg/kg body weight
ATE US (gases)	12000 ppmV/4h
ATE US (vapors)	66 mg/l/4h
ATE US (dust, mist)	66 mg/l/4h

Skin corrosion/irritation : Causes skin irritation.
Serious eye damage/irritation : Causes serious eye irritation.
Respiratory or skin sensitization : Not classified
Germ cell mutagenicity : Suspected of causing genetic defects.
Based on available data, the classification criteria are not met
Carcinogenicity : May cause cancer.

tetrachloroethylene (127-18-4)	
IARC group	2A - Probably carcinogenic to humans
National Toxicology Program (NTP) Status	Reasonably anticipated to be Human Carcinogen

trichloroethylene (79-01-6)	
IARC group	1 - Carcinogenic to humans
National Toxicology Program (NTP) Status	Reasonably anticipated to be Human Carcinogen

Chloroethenes Blend

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Reproductive toxicity	: Not classified Based on available data, the classification criteria are not met
STOT-single exposure	: May cause drowsiness or dizziness.
STOT-repeated exposure	: Not classified
Aspiration hazard	: Not classified
Potential Adverse human health effects and symptoms	: Based on available data, the classification criteria are not met.
Symptoms/effects	: Not expected to present a significant hazard under anticipated conditions of normal use.

SECTION 12: Ecological information

12.1. Toxicity

tetrachloroethylene (127-18-4)	
EC50 Daphnia 1	8.5 mg/l (EC50; ASTM; 48 h; Daphnia magna; Static system; Fresh water; Experimental value)
Threshold limit algae 2	3.64 mg/l (EC50; Other; 72 h; Chlamydomonas angulosa; Fresh water)
trichloroethylene (79-01-6)	
LC50 fish 1	40.7 mg/l (LC50; 96 h; Pimephales promelas)
EC50 Daphnia 2	20.8 mg/l (EC50; 48 h)

12.2. Persistence and degradability

Chloroethenes Blend	
Persistence and degradability	Not established.
tetrachloroethylene (127-18-4)	
Persistence and degradability	Not readily biodegradable in water. Low potential for adsorption in soil.
Biochemical oxygen demand (BOD)	0.06 g O ₂ /g substance
ThOD	0.39 g O ₂ /g substance
BOD (% of ThOD)	0.15
trichloroethylene (79-01-6)	
Persistence and degradability	Not readily biodegradable in water. Non degradable in the soil. Biodegradable in the soil under anaerobic conditions.

12.3. Bioaccumulative potential

Chloroethenes Blend	
Bioaccumulative potential	Not established.
tetrachloroethylene (127-18-4)	
BCF fish 2	25.8 - 77.1 (BCF; 8 weeks)
Log Pow	3.4 (Experimental value; 2.53; Experimental value; Equivalent or similar to OECD 107; 23 °C)
Bioaccumulative potential	Low potential for bioaccumulation (BCF < 500).
trichloroethylene (79-01-6)	
BCF fish 1	17 (BCF; 336 h)
BCF fish 2	90 (BCF; 72 h; Leuciscus idus)
BCF other aquatic organisms 1	3440 (BCF; 120 h)
BCF other aquatic organisms 2	4270 (BCF; 120 h)
Log Pow	2.29 - 2.42 (Experimental value)
Bioaccumulative potential	Low potential for bioaccumulation (BCF < 500).

12.4. Mobility in soil

tetrachloroethylene (127-18-4)	
Surface tension	0.0313 N/m (20 °C)
Log Koc	Koc,141; Experimental value; log Koc; 2.15; Experimental value
trichloroethylene (79-01-6)	
Surface tension	0.03 N/m

Chloroethenes Blend

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

12.5. Other adverse effects

Chloroethenes Blend	
tetrachloroethylene (127-18-4)	
trichloroethylene (79-01-6)	

Other information : Avoid release to the environment.

SECTION 13: Disposal considerations

13.1. Disposal methods

Product/Packaging disposal recommendations : Dispose in a safe manner in accordance with local/national regulations.

Ecology - waste materials : Avoid release to the environment.

SECTION 14: Transport information

Department of Transportation (DOT)

In accordance with DOT

Transport document description : UN1897 Tetrachloroethylene, 6.1, III
UN-No.(DOT) : UN1897
Proper Shipping Name (DOT) : Tetrachloroethylene
Class (DOT) : 6.1 - Class 6.1 - Poisonous materials 49 CFR 173.132
Packing group (DOT) : III - Minor Danger
Hazard labels (DOT) : 6.1 - Poison



Marine pollutant : Yes (IMDG only)



DOT Packaging Non Bulk (49 CFR 173.xxx) : 203
DOT Packaging Bulk (49 CFR 173.xxx) : 241
DOT Special Provisions (49 CFR 172.102) : IB3 - Authorized IBCs: Metal (31A, 31B and 31N); Rigid plastics (31H1 and 31H2); Composite (31HZ1 and 31HA2, 31HB2, 31HN2, 31HD2 and 31HH2). Additional Requirement: Only liquids with a vapor pressure less than or equal to 110 kPa at 50 C (1.1 bar at 122 F), or 130 kPa at 55 C (1.3 bar at 131 F) are authorized, except for UN2672 (also see Special Provision IP8 in Table 2 for UN2672).
N36 - Aluminum or aluminum alloy construction materials are permitted only for halogenated hydrocarbons that will not react with aluminum.
T4 - 2.65 178.274(d)(2) Normal..... 178.275(d)(3)
TP1 - The maximum degree of filling must not exceed the degree of filling determined by the following: Degree of filling = $97 / 1 + a (tr - tf)$ Where: tr is the maximum mean bulk temperature during transport, and tf is the temperature in degrees celsius of the liquid during filling.

DOT Packaging Exceptions (49 CFR 173.xxx) : 153
DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27) : 60 L
DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75) : 220 L
DOT Vessel Stowage Location : A - The material may be stowed "on deck" or "under deck" on a cargo vessel and on a passenger vessel.
DOT Vessel Stowage Other : 40 - Stow "clear of living quarters"

Chloroethenes Blend

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Emergency Response Guide (ERG) Number : 160
Other information : No supplementary information available.

Transportation of Dangerous Goods

Not applicable

Transport by sea

Transport document description (IMDG) : UN 1897 TETRACHLOROETHYLENE, 6.1, III, MARINE POLLUTANT/ENVIRONMENTALLY HAZARDOUS
UN-No. (IMDG) : 1897
Proper Shipping Name (IMDG) : TETRACHLOROETHYLENE
Class (IMDG) : 6.1 - Toxic substances
Packing group (IMDG) : III - substances presenting low danger
Marine pollutant : Yes (IMDG only)



Air transport

Transport document description (IATA) : UN 1897 Tetrachloroethylene, 6.1, III, ENVIRONMENTALLY HAZARDOUS
UN-No. (IATA) : 1897
Proper Shipping Name (IATA) : Tetrachloroethylene
Class (IATA) : 6.1 - Toxic Substances
Packing group (IATA) : III - Minor Danger

SECTION 15: Regulatory information

15.1. US Federal regulations

tetrachloroethylene (127-18-4)

Listed on the United States TSCA (Toxic Substances Control Act) inventory
Subject to reporting requirements of United States SARA Section 313

Listed on EPA Hazardous Air Pollutant (HAPS)

CERCLA RQ	100 lb
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trichloroethylene (79-01-6)

Listed on the United States TSCA (Toxic Substances Control Act) inventory
Subject to reporting requirements of United States SARA Section 313

Listed on EPA Hazardous Air Pollutant (HAPS)

EPA TSCA Regulatory Flag	R - R - indicates a substance that is the subject of a TSCA section 6 risk management rule.
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CERCLA RQ	100 lb
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15.2. International regulations

CANADA

tetrachloroethylene (127-18-4)

Listed on the Canadian DSL (Domestic Substances List)

trichloroethylene (79-01-6)

Listed on the Canadian DSL (Domestic Substances List)

EU-Regulations

No additional information available

National regulations

Chloroethenes Blend

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

tetrachloroethylene (127-18-4)

Listed on IARC (International Agency for Research on Cancer)
Listed as carcinogen on NTP (National Toxicology Program)
Listed on EPA Hazardous Air Pollutant (HAPS)

trichloroethylene (79-01-6)

Listed on IARC (International Agency for Research on Cancer)
Listed as carcinogen on NTP (National Toxicology Program)
Listed on EPA Hazardous Air Pollutant (HAPS)

15.3. US State regulations

tetrachloroethylene (127-18-4)

U.S. - California - Proposition 65 - Carcinogens List	U.S. - California - Proposition 65 - Developmental Toxicity	U.S. - California - Proposition 65 - Reproductive Toxicity - Female	U.S. - California - Proposition 65 - Reproductive Toxicity - Male	No significant risk level (NSRL)	Maximum allowable dose level (MADL)
Yes	No	No	No	14 µg/day	

trichloroethylene (79-01-6)

U.S. - California - Proposition 65 - Carcinogens List	U.S. - California - Proposition 65 - Developmental Toxicity	U.S. - California - Proposition 65 - Reproductive Toxicity - Female	U.S. - California - Proposition 65 - Reproductive Toxicity - Male	No significant risk level (NSRL)	Maximum allowable dose level (MADL)
Yes	Yes	No	Yes	14 µg/day	

SECTION 16: Other information

Revision date : 04/03/2020

Data sources : REGULATION (EC) No 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 16 December 2008 on classification, labeling and packaging of substances and mixtures, amending and repealing Directives 67/548/EEC and 1999/45/EC, and amending Regulation (EC) No 1907/2006.

Other information : None.

Full text of H-phrases:

H315	Causes skin irritation
H319	Causes serious eye irritation
H336	May cause drowsiness or dizziness
H341	Suspected of causing genetic defects
H350	May cause cancer

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