

SECTION 1: Identification

1.1. Identification

Product form : Mixture
 Product name : VOA Add Ons Standard
 Product code : AL0-130827

1.2. Recommended use and restrictions on use

No additional information available

1.3. Supplier

Phenova
 6390 Joyce Dr. Suite 100
 Golden, CO 80403 - United States
 T 1-866-942-2978 - F 1-866-283-0269
info@phenova.com - www.phenova.com

1.4. Emergency telephone number

Emergency number : ChemTel Assistance (US/Canada) 1-800-255-3924
 ChemTel Assistance (International) +1 813-248-0585

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS US classification

Flammable liquids Category 2	H225	Highly flammable liquid and vapour
Acute toxicity (oral) Category 3	H301	Toxic if swallowed
Acute toxicity (dermal) Category 3	H311	Toxic in contact with skin
Serious eye damage/eye irritation Category 2	H319	Causes serious eye irritation
Specific target organ toxicity (single exposure) Category 1	H370	Causes damage to organs

Full text of H statements : see section 16

2.2. GHS Label elements, including precautionary statements

GHS US labeling

Hazard pictograms (GHS-US) :



Signal word (GHS-US) :

Danger

Hazard statements (GHS-US) :

H225 - Highly flammable liquid and vapour
 H301+H311 - Toxic if swallowed or in contact with skin
 H319 - Causes serious eye irritation
 H370 - Causes damage to organs

Precautionary statements (GHS-US) :

P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
 P233 - Keep container tightly closed.
 P260 - Do not breathe dust/fume/gas/mist/vapors/spray.
 P264 - Wash hands thoroughly after handling.
 P270 - Do not eat, drink or smoke when using this product.
 P280 - Wear protective gloves/protective clothing/eye protection/face protection.
 P301+P310 - If swallowed: Immediately call a poison center or doctor
 P303+P361+P353 - If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower
 P305+P351+P338 - If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
 P308+P313 - If exposed or concerned: Get medical advice/attention.
 P337+P313 - If eye irritation persists: Get medical advice/attention.

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P361+P364 - Take off immediately all contaminated clothing and wash it before reuse.
P370+P378 - In case of fire: Use media other than water to extinguish.
P403+P235 - Store in a well-ventilated place. Keep cool.
P501 - Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation

2.3. Other hazards which do not result in classification

No additional information available

2.4. Unknown acute toxicity (GHS US)

Not applicable

SECTION 3: Composition/Information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	Conc.
methanol (Component)	(CAS-No.) 67-56-1	96.008
acetonitrile (Component)	(CAS-No.) 75-05-8	1
ethanol (Component)	(CAS-No.) 64-17-5	1
Isobutanol (Component)	(CAS-No.) 78-83-1	1

Full text of hazard classes and H-statements : see section 16

SECTION 4: First-aid measures

4.1. Description of first aid measures

First-aid measures general : Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible).
First-aid measures after inhalation : Allow victim to breathe fresh air. Allow the victim to rest.
First-aid measures after skin contact : Remove affected clothing and wash all exposed skin area with mild soap and water, followed by warm water rinse.
First-aid measures after eye contact : Rinse immediately with plenty of water. Obtain medical attention if pain, blinking or redness persists.
First-aid measures after ingestion : Rinse mouth. Do NOT induce vomiting. Obtain emergency medical attention.

4.2. Most important symptoms and effects (acute and delayed)

Potential Adverse human health effects and symptoms : Based on available data, the classification criteria are not met.
Symptoms/effects : Not expected to present a significant hazard under anticipated conditions of normal use.

4.3. Immediate medical attention and special treatment, if necessary

No additional information available

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : Foam. Dry powder. Carbon dioxide. Water spray. Sand.
Unsuitable extinguishing media : Do not use a heavy water stream.

5.2. Specific hazards arising from the chemical

No additional information available

5.3. Special protective equipment and precautions for fire-fighters

Firefighting instructions : Use water spray or fog for cooling exposed containers. Exercise caution when fighting any chemical fire. Prevent fire-fighting water from entering environment.
Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

Emergency procedures : Evacuate unnecessary personnel.

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6.1.2. For emergency responders

Protective equipment : Equip cleanup crew with proper protection.
Emergency procedures : Ventilate area.

6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

6.3. Methods and material for containment and cleaning up

Methods for cleaning up : Soak up spills with inert solids, such as clay or diatomaceous earth as soon as possible. Collect spillage. Store away from other materials.

6.4. Reference to other sections

See Heading 8. Exposure controls and personal protection.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Provide good ventilation in process area to prevent formation of vapor.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Keep only in the original container in a cool, well ventilated place away from : Keep container closed when not in use.
Incompatible products : Strong bases. Strong acids.
Incompatible materials : Sources of ignition. Direct sunlight.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

VOA Add Ons Standard		
ACGIH	Local name	Methanol
ACGIH	ACGIH TWA (ppm)	200 ppm
ACGIH	ACGIH STEL (ppm)	250 ppm
ACGIH	Remark (ACGIH)	Headache; eye dam; dizziness; nausea
ACGIH	Regulatory reference	ACGIH 2018
OSHA	OSHA PEL (TWA) (mg/m ³)	260 mg/m ³
OSHA	OSHA PEL (TWA) (ppm)	200 ppm
OSHA	Regulatory reference (US-OSHA)	OSHA
acetonitrile (75-05-8)		
ACGIH	Local name	Acetonitrile
ACGIH	ACGIH TWA (ppm)	20 ppm
ACGIH	Remark (ACGIH)	LRT irr
ACGIH	Regulatory reference	ACGIH 2018
OSHA	OSHA PEL (TWA) (mg/m ³)	70 mg/m ³
OSHA	OSHA PEL (TWA) (ppm)	40 ppm
OSHA	Regulatory reference (US-OSHA)	OSHA
ethanol (64-17-5)		
ACGIH	Local name	Ethanol
ACGIH	ACGIH STEL (ppm)	1000 ppm
ACGIH	Remark (ACGIH)	URT irr
ACGIH	Regulatory reference	ACGIH 2018
OSHA	OSHA PEL (TWA) (mg/m ³)	1900 mg/m ³
OSHA	OSHA PEL (TWA) (ppm)	1000 ppm
OSHA	Regulatory reference (US-OSHA)	OSHA

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Isobutanol (78-83-1)		
ACGIH	Local name	Isobutanol
ACGIH	ACGIH TWA (ppm)	50 ppm
ACGIH	Remark (ACGIH)	Skin & eye irr
ACGIH	Regulatory reference	ACGIH 2018
OSHA	OSHA PEL (TWA) (mg/m ³)	300 mg/m ³
OSHA	OSHA PEL (TWA) (ppm)	100 ppm
OSHA	Regulatory reference (US-OSHA)	OSHA
methanol (67-56-1)		
ACGIH	Local name	Methanol
ACGIH	ACGIH TWA (ppm)	200 ppm (Methanol; USA; Time-weighted average exposure limit 8 h; TLV - Adopted Value)
ACGIH	ACGIH STEL (ppm)	250 ppm (Methanol; USA; Short time value; TLV - Adopted Value)
ACGIH	Remark (ACGIH)	Headache; eye dam; dizziness; nausea
ACGIH	Regulatory reference	ACGIH 2018
OSHA	OSHA PEL (TWA) (mg/m ³)	260 mg/m ³
OSHA	OSHA PEL (TWA) (ppm)	200 ppm
OSHA	Regulatory reference (US-OSHA)	OSHA

8.2. Appropriate engineering controls

No additional information available

8.3. Individual protection measures/Personal protective equipment

Personal protective equipment:

Avoid all unnecessary exposure.

Hand protection:

Wear protective gloves.

Eye protection:

Chemical goggles or safety glasses

Respiratory protection:

Wear appropriate mask

Other information:

Do not eat, drink or smoke during use.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Liquid
	: Colorless
	: characteristic
Odor threshold	: No data available
pH	: No data available
Melting point	: No data available
Freezing point	: No data available
Boiling point	: No data available
Flash point	: No data available
Relative evaporation rate (butyl acetate=1)	: No data available

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Flammability (solid, gas)	: Non flammable.
Vapor pressure	: No data available
Relative vapor density at 20 °C	: No data available
Relative density	: No data available
Solubility	: No data available
Log Pow	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosion limits	: No data available
Explosive properties	: No data available
Oxidizing properties	: No data available

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

No additional information available

10.2. Chemical stability

Not established.

10.3. Possibility of hazardous reactions

Not established.

10.4. Conditions to avoid

Direct sunlight. Extremely high or low temperatures.

10.5. Incompatible materials

Strong acids. Strong bases.

10.6. Hazardous decomposition products

fume. Carbon monoxide. Carbon dioxide.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity : Not classified

VOA Add Ons Standard	
ATE US (oral)	103.941 mg/kg body weight
ATE US (dermal)	311.589 mg/kg body weight

acetonitrile (75-05-8)	
LD50 dermal rabbit	> 2000 mg/kg body weight (Equivalent or similar to OECD 402, 24 h, Rabbit, Male / female, Experimental value, Dermal, 14 day(s))
ATE US (oral)	500 mg/kg body weight
ATE US (dermal)	1100 mg/kg body weight
ATE US (gases)	4500 ppmV/4h
ATE US (vapors)	11 mg/l/4h
ATE US (dust, mist)	1.5 mg/l/4h

ethanol (64-17-5)	
LD50 oral rat	10740 mg/kg body weight (OECD 401: Acute Oral Toxicity, Rat, Male / female, Experimental value, Oral)
LD50 dermal rabbit	> 16000 mg/kg (Rabbit, Literature study, Dermal)
LC50 inhalation rat (mg/l)	117 - 125 mg/l air (Equivalent or similar to OECD 403, 4 h, Rat, Male / female, Experimental value, Inhalation)
ATE US (oral)	10740 mg/kg body weight

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Isobutanol (78-83-1)	
LD50 oral rat	> 2830 mg/kg body weight (OECD 401: Acute Oral Toxicity, Rat, Male, Experimental value, Oral)
LD50 dermal rabbit	> 2000 mg/kg body weight (OECD 402: Acute Dermal Toxicity, 24 h, Rabbit, Male, Experimental value, Dermal)
LC50 inhalation rat (mg/l)	24.6 mg/l air (Other, 4 h, Rat, Male / female, Experimental value, Inhalation (vapours))

methanol (67-56-1)	
LD50 oral rat	> 5000 mg/kg (Rat; BASF test; Literature study; 1187-2769 mg/kg bodyweight; Rat; Weight of evidence)
LD50 dermal rabbit	15800 mg/kg (Rabbit; Literature study)
LC50 inhalation rat (mg/l)	85 mg/l/4h (Rat; Literature study)
LC50 inhalation rat (ppm)	64000 ppm/4h (Rat; Literature study)
ATE US (oral)	100 mg/kg body weight
ATE US (dermal)	300 mg/kg body weight
ATE US (gases)	700 ppmV/4h
ATE US (vapors)	3 mg/l/4h
ATE US (dust, mist)	0.5 mg/l/4h

Skin corrosion/irritation	: Not classified
Serious eye damage/irritation	: Causes serious eye irritation.
Respiratory or skin sensitization	: Not classified
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
Reproductive toxicity	: Not classified
Specific target organ toxicity – single exposure	: Causes damage to organs.
Specific target organ toxicity – repeated exposure	: Not classified
Aspiration hazard	: Not classified
Potential Adverse human health effects and symptoms	: Based on available data, the classification criteria are not met.
Symptoms/effects	: Not expected to present a significant hazard under anticipated conditions of normal use.

SECTION 12: Ecological information

12.1. Toxicity

acetonitrile (75-05-8)	
LC50 fish 1	1640 mg/l (Other, 96 h, Pimephales promelas, Flow-through system, Fresh water, Experimental value, Soft water)
EC50 Daphnia 1	> 1000 mg/l (OECD 202: Daphnia sp. Acute Immobilisation Test, 48 h, Daphnia magna, Semi-static system, Fresh water, Experimental value, GLP)
ErC50 (algae)	9696 mg/l (ISO 10253, 72 h, Phaeodactylum, Static system, Salt water, Experimental value, GLP)

ethanol (64-17-5)	
LC50 fish 1	14200 mg/l (US EPA, 96 h, Pimephales promelas, Flow-through system, Fresh water, Experimental value)

Isobutanol (78-83-1)	
LC50 fish 1	1430 mg/l (Other, 96 h, Pimephales promelas, Flow-through system, Fresh water, Experimental value)
EC50 Daphnia 1	1100 mg/l (ASTM, 48 h, Daphnia pulex, Static system, Fresh water, Experimental value, Nominal concentration)
ErC50 (algae)	1799 mg/l (OECD 201: Alga, Growth Inhibition Test, 72 h, Pseudokirchneriella subcapitata, Static system, Fresh water, Experimental value, GLP)

methanol (67-56-1)	
LC50 fish 1	15400 mg/l (LC50; EPA 660/3 - 75/009; 96 h; Lepomis macrochirus; Flow-through system; Fresh water; Experimental value)

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methanol (67-56-1)	
EC50 Daphnia 1	> 10000 mg/l (EC50; DIN 38412-11; 48 h; Daphnia magna; Static system; Fresh water; Experimental value)
LC50 fish 2	10800 mg/l (LC50; 96 h; Salmo gairdneri)

12.2. Persistence and degradability

VOA Add Ons Standard	
Persistence and degradability	Not established.

acetonitrile (75-05-8)	
Persistence and degradability	Readily biodegradable in water.
Biochemical oxygen demand (BOD)	0.17 g O ₂ /g substance
ThOD	3.12 g O ₂ /g substance

ethanol (64-17-5)	
Persistence and degradability	Biodegradable in the soil. Readily biodegradable in water.
Biochemical oxygen demand (BOD)	0.8 - 0.967 g O ₂ /g substance
Chemical oxygen demand (COD)	1.7 g O ₂ /g substance
ThOD	2.1 g O ₂ /g substance
BOD (% of ThOD)	0.43

isobutanol (78-83-1)	
Persistence and degradability	Biodegradable in the soil. Readily biodegradable in water.

methanol (67-56-1)	
Persistence and degradability	Readily biodegradable in water. Biodegradable in the soil. Highly mobile in soil.
Biochemical oxygen demand (BOD)	0.6 - 1.12 g O ₂ /g substance
Chemical oxygen demand (COD)	1.42 g O ₂ /g substance
ThOD	1.5 g O ₂ /g substance
BOD (% of ThOD)	0.8 (Literature study)

12.3. Bioaccumulative potential

VOA Add Ons Standard	
Bioaccumulative potential	Not established.

acetonitrile (75-05-8)	
BCF other aquatic organisms 1	3.162 (BCFWIN, Weight of evidence)
Log Pow	-0.54 (Weight of evidence approach, Equivalent or similar to OECD 107, 25 °C)
Bioaccumulative potential	Not bioaccumulative.

ethanol (64-17-5)	
BCF fish 1	1 (Other, 72 h, Cyprinus carpio, Static system, Fresh water, Read-across)
Log Pow	-0.31 (Experimental value)
Bioaccumulative potential	Not bioaccumulative.

isobutanol (78-83-1)	
Log Pow	1 (Experimental value, OECD 117: Partition Coefficient (n-octanol/water), HPLC method, 25 °C)
Bioaccumulative potential	Low potential for bioaccumulation (Log Kow < 4).

methanol (67-56-1)	
BCF fish 1	< 10 (BCF; 72 h; Leuciscus idus)
Log Pow	-0.77 (Experimental value; Other)
Bioaccumulative potential	Low potential for bioaccumulation (BCF < 500).

12.4. Mobility in soil

acetonitrile (75-05-8)	
Surface tension	0.029 N/m (20 °C)
Log Koc	0.65 (log Koc, Calculated value)
Ecology - soil	Highly mobile in soil.

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ethanol (64-17-5)	
Surface tension	0.022 N/m (20 °C)
Ecology - soil	Highly mobile in soil.
Isobutanol (78-83-1)	
Surface tension	0.0697 N/m (20 °C, 1 g/l, OECD 115: Surface Tension of Aqueous Solutions)
Log Koc	0.31 (log Koc, SRC PCKOCWIN v1.66, Calculated value)
Ecology - soil	Highly mobile in soil.
methanol (67-56-1)	
Surface tension	0.023 N/m (20 °C)
Log Koc	Koc,PCKOCWIN v1.66; 1; Calculated value

12.5. Other adverse effects

VOA Add Ons Standard	
acetonitrile (75-05-8)	
ethanol (64-17-5)	
Isobutanol (78-83-1)	
methanol (67-56-1)	

Other information : Avoid release to the environment.

SECTION 13: Disposal considerations

13.1. Disposal methods

Product/Packaging disposal recommendations : Dispose in a safe manner in accordance with local/national regulations.
Ecology - waste materials : Avoid release to the environment.

SECTION 14: Transport information

Department of Transportation (DOT)

In accordance with DOT

Transport document description : UN1230 Methanol, 3 (6.1), II
UN-No.(DOT) : UN1230
Proper Shipping Name (DOT) : Methanol
Class (DOT) : 3 - Class 3 - Flammable and combustible liquid 49 CFR 173.120
Packing group (DOT) : II - Medium Danger
Subsidiary risk (DOT) : 6.1 - Class 6.1 - Poisonous materials 49 CFR 173.132
Hazard labels (DOT) : 3 - Flammable liquid
6.1 - Poison



DOT Packaging Non Bulk (49 CFR 173.xxx) : 202
DOT Packaging Bulk (49 CFR 173.xxx) : 242
DOT Symbols : + - Fixes (cannot be altered) proper shipping name, hazard class, and packing group, I - Proper shipping name appropriate for international and domestic transportation

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DOT Special Provisions (49 CFR 172.102)	: IB2 - Authorized IBCs: Metal (31A, 31B and 31N); Rigid plastics (31H1 and 31H2); Composite (31H21). Additional Requirement: Only liquids with a vapor pressure less than or equal to 110 kPa at 50 C (1.1 bar at 122 F), or 130 kPa at 55 C (1.3 bar at 131 F) are authorized. T7 - 4 178.274(d)(2) Normal..... 178.275(d)(3) TP2 - a. The maximum degree of filling must not exceed the degree of filling determined by the following: (image) Where: tr is the maximum mean bulk temperature during transport, tf is the temperature in degrees celsius of the liquid during filling, and a is the mean coefficient of cubical expansion of the liquid between the mean temperature of the liquid during filling (tf) and the maximum mean bulk temperature during transportation (tr) both in degrees celsius. b. For liquids transported under ambient conditions may be calculated using the formula: (image) Where: d15 and d50 are the densities (in units of mass per unit volume) of the liquid at 15 C (59 F) and 50 C (122 F), respectively.
DOT Packaging Exceptions (49 CFR 173.xxx)	: 150
DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27)	: 1 L
DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75)	: 60 L
DOT Vessel Stowage Location	: B - (i) The material may be stowed "on deck" or "under deck" on a cargo vessel and on a passenger vessel carrying a number of passengers limited to not more than the larger of 25 passengers, or one passenger per each 3 m of overall vessel length; and (ii) "On deck only" on passenger vessels in which the number of passengers specified in paragraph (k)(2)(i) of this section is exceeded.
DOT Vessel Stowage Other	: 40 - Stow "clear of living quarters"
Emergency Response Guide (ERG) Number	: 131
Other information	: No supplementary information available.

Transportation of Dangerous Goods

Not applicable

Transport by sea

Transport document description (IMDG)	: UN 1230 METHANOL, 3 (6.1), II (12°C c.c.)
UN-No. (IMDG)	: 1230
Proper Shipping Name (IMDG)	: METHANOL
Class (IMDG)	: 3 - Flammable liquids
Packing group (IMDG)	: II - substances presenting medium danger
Subsidiary risks (IMDG)	: 6.1 - Toxic substances
Limited quantities (IMDG)	: 1 L

Air transport

Transport document description (IATA)	: UN 1230 Methanol, 3 (6.1), II
UN-No. (IATA)	: 1230
Proper Shipping Name (IATA)	: Methanol
Class (IATA)	: 3 - Flammable Liquids
Packing group (IATA)	: II - Medium Danger
Subsidiary risks (IATA)	: 6.1 - Toxic substances

SECTION 15: Regulatory information

15.1. US Federal regulations

acetonitrile (75-05-8)	
Listed on the United States TSCA (Toxic Substances Control Act) inventory Subject to reporting requirements of United States SARA Section 313	
Listed on EPA Hazardous Air Pollutant (HAPS)	
CERCLA RQ	5000 lb
ethanol (64-17-5)	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	

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Isobutanol (78-83-1)	
Listed on the United States TSCA (Toxic Substances Control Act) inventory Not subject to reporting requirements of the United States SARA Section 313	
CERCLA RQ	5000 lb
methanol (67-56-1)	
Listed on the United States TSCA (Toxic Substances Control Act) inventory Subject to reporting requirements of United States SARA Section 313	
Listed on EPA Hazardous Air Pollutant (HAPS)	
CERCLA RQ	5000 lb

15.2. International regulations

CANADA

acetonitrile (75-05-8)	
Listed on the Canadian DSL (Domestic Substances List)	
ethanol (64-17-5)	
Listed on the Canadian DSL (Domestic Substances List)	
Isobutanol (78-83-1)	
Listed on the Canadian DSL (Domestic Substances List)	
methanol (67-56-1)	
Listed on the Canadian DSL (Domestic Substances List)	

EU-Regulations

No additional information available

National regulations

acetonitrile (75-05-8)	
Listed on EPA Hazardous Air Pollutant (HAPS)	
ethanol (64-17-5)	
Listed on IARC (International Agency for Research on Cancer)	
methanol (67-56-1)	
Listed on EPA Hazardous Air Pollutant (HAPS)	

15.3. US State regulations

methanol (67-56-1)					
U.S. - California - Proposition 65 - Carcinogens List	U.S. - California - Proposition 65 - Developmental Toxicity	U.S. - California - Proposition 65 - Reproductive Toxicity - Female	U.S. - California - Proposition 65 - Reproductive Toxicity - Male	No significant risk level (NSRL)	Maximum allowable dose level (MADL)
No	Yes	No	No		47000 µg/day (inhalation); 23,000 µg/day (oral)

SECTION 16: Other information

Revision date : 08/08/2019

Other information : None.

Full text of H-phrases:

H225	Highly flammable liquid and vapour
H301	Toxic if swallowed
H311	Toxic in contact with skin
H319	Causes serious eye irritation
H370	Causes damage to organs

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