# Improving Resolution for Size Exclusion Chromatography Methods by Optimization of Linear Velocity

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## Overview

Size Exclusion Chromatography (SEC) is a technique for the separation of biomolecules based on their size in solution and is particularly useful for quantitating size variants and high molecular weight (HMW) aggregates.

Flow rate is a common method parameter for most adsorptive LC methods. However, SEC is a unique separation modality in that lower flow rates often yield improvements in separation and resolution can improve quite considerably simply by running at a lower linear velocity.

**Figure 1** demonstrates the utility of method improvements by running at a lower flow rate for the aggregate analysis of NIST mAb, a common standard protein. 0.4 mL/min gives a resolution (Rs) of 2.97 for monomer and HMW, with 0.35 mL/min giving Rs of 3.17 and 0.2 mL/min giving an Rs of 3.42. Results are summarized in **Table 1.** 

# **LC Conditions**

Column: Biozen™ 1.8 μm dSEC-2, 200 Å Dimensions: 300 x 4.6 mm Catalog No: 00H-4787-E0 Mobile Phase: 0.2M Potassium Phosphate + 250 mM KCl, pH 6.2 Flow Rate: As Indicated Injection Volume: 3 μL Temperature: 25 °C Detection: UV @ 280 nm Sample: NIST mAb, 10 mg/mL

Although the method will effectively take twice as long, since resolution is often a requirement to meet system suitability, the superior result with lower flow rate value may give a wider margin of error prior to method failure. As such, if one is prioritizing performance and robustness over throughput, lower flow rate is one of the easiest and practical method parameters to implement.



### Figure 1. SEC Chromatogram Overlays for NIST mAb Run at Varying Flow Rates

Table 1. Summary of Chromatographic Results with Modulating Flow Rate

Flow Rate (mL/min)	Rs 1,2 (HMW, Monomer)	RS 2,3 (Monomer, Fragment 2)
0.2	3.42	9.04
0.35	3.17	8.66
0.4	2.97	8.09

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