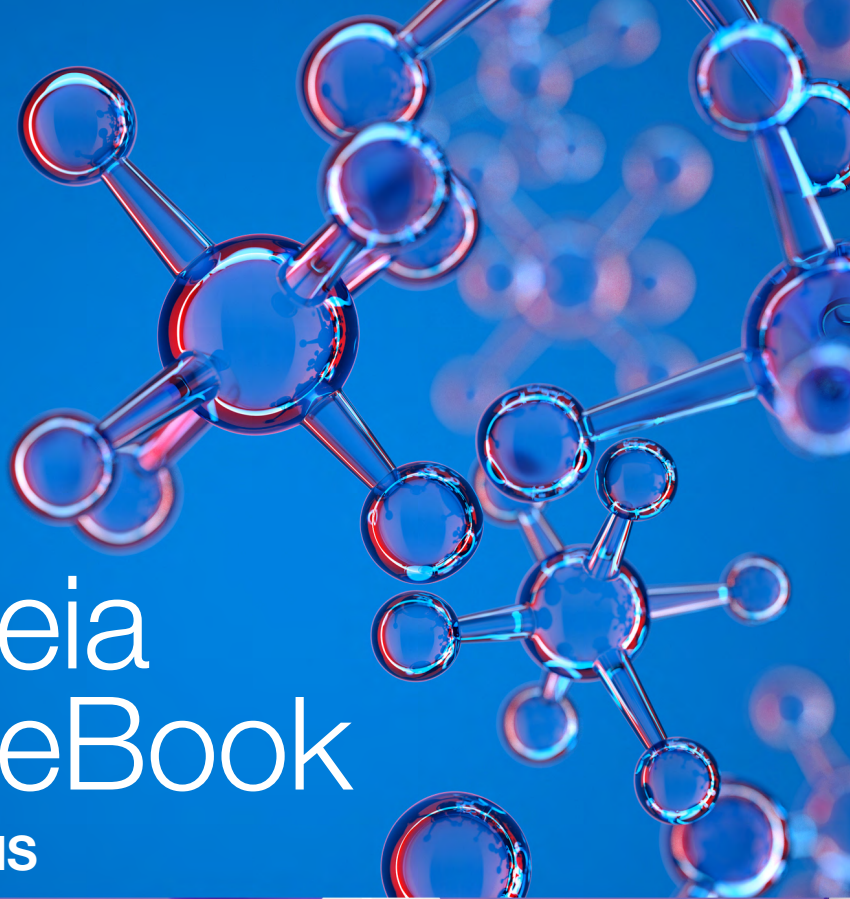




Pharmacopeia Application eBook

SMALL MOLECULE ANALYSIS

Improve United States Pharmacopeia
(USP) Method Performance with
Allowable Adjustments



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Resource Center](#)**



United States Pharmacopeia

Allowable Adjustments General

Chapter <621>

This guide provides analysts with solutions to standard USP monographs and allows the incorporation of cutting edge and reproducible HPLC column technology to provide shorter separation times and improved resolution while meeting all the quality standards of the USP for years to come!

Isocratic Separations and Methods

Component	United States Pharmacopeia (USP)
Mobile phase minor component ($\leq 50\%$)	$\pm 30\%$ Relative; Cannot exceed $\pm 10\%$ Absolute change; Cannot be reduced to zero
Mobile phase pH	± 0.2 pH units
Buffer concentration	$\pm 10\%$
Column temperature	$\pm 10^\circ\text{C}$
Injection volume	Can be adjusted as much as needed; Must be consistent with linearity, precision, and detection requirements
Detector wavelength	Cannot be modified
Flow rate	$\pm 50\%$ (at given ID)
Column inner diameter	Can be adjusted so long as linear velocity is maintained
Column length	Column length (L) to particle size diameter (dp) ratio can be adjusted between -25% and $+50\%^*$
Particle size	Column length (L) to particle size diameter (dp) ratio can be adjusted between -25% and $+50\%^*$
Stationary phase	No change of the identity of the substituent permitted
Guards	Same stationary phase as column; Guard ID $\leq$ column ID; Guard length $\leq 15\%$ column length

* Alternatively (as for the application of particle size adjustment to superficially porous particles), other L/dp combinations can be used provided that the number of theoretical plates (N) is within -25% to $+50\%$.

Gradient Separations and Methods

Component	United States Pharmacopeia (USP)
Mobile phase minor component ($\leq 50\%$)	Changes to gradient composition are not recommended
Mobile phase pH	± 0.2 pH units
Buffer concentration	$\pm 10\%$
Column temperature	$\pm 10^\circ\text{C}$
Injection volume	Can be adjusted as much as needed; Must be consistent with linearity, precision, and detection requirements
Detector wavelength	Cannot be modified
Flow rate	Changes to flow rate are not allowed
Column inner diameter	Changes to column length, particle size, or inner diameter are not allowed
Column length	Changes to column length, particle size, or inner diameter are not allowed
Particle size	Changes to column length, particle size, or inner diameter are not allowed
Stationary phase	No change of the identity of the substituent permitted
Guards	Same stationary phase as column; Guard ID $\leq$ column ID; Guard length $\leq 15\%$ column length

Tip!

Reducing excess HPLC system volume will allow you to realize maximum separation power!



ON-DEMAND WEBINAR

Apply USP Chapter <621>
Allowable Adjustments to
Your USP Pharmacopeia
Method



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On-Demand Webinar

Walk-through with
our scientists!

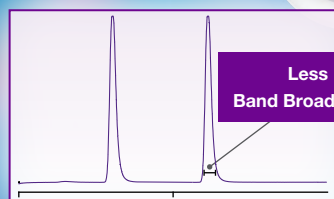
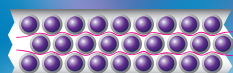


Why Choose Kinetex Core-Shell Columns?

- Performance Gains on Any LC System
- System-to-System and Lab-to-Lab Reproducibility
- Improve the Productivity of Older, Established Methods

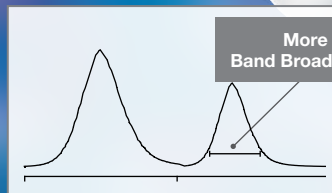
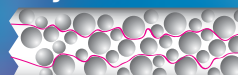
Make the Easy-Switch to Kinetex!

Kinetex Core-Shell



Less
Band Broadening

Fully Porous



More
Band Broadening

Pharmacopeia Application Highlights

- Reduce Run Times Without Re-Validation
- Achieve Higher Resolution
- Stay Within Allowable Adjustment



Click Each!



Robust Separation of Hydrochlorothiazide and Chlorothiazide in Hydrochlorothiazide Tablets Using Kinetex 5 μ m C18



Limit of Free Salicylic Acid in Aspirin Tablets Using Kinetex 5 μ m C18 Under USP Allowable Adjustments



Robust Separation of Hydroxychloroquine and Chloroquine in Hydroxychloroquine Sulfate Tablets Using Kinetex 5 μ m C18



Separation of Ibuprofen and Valerophenone Using Kinetex 5 μ m C18 and Under USP Allowable Adjustments



Separation of Lovastatin and Related Impurity with Kinetex 5 μ m C18 Under USP Allowable Adjustments



Separation of Clavulanate and Amoxicillin Using Kinetex 5 μ m C18 and Under USP Allowable Adjustments



Separation of Doxapram Hydrochloride and its Organic Impurities per USP Monograph (AN-1091)



Separation of Miconazole Nitrate and its Organic Impurities per USP Monograph using Kinetex 2.6 μ m Phenyl-Hexyl Column (AN-1090)



Separation of Doxapram Hydrochloride and its Organic Impurities per USP Monograph (AN-1091)



Assay of Doxepin Hydrochloride According to USP Monograph Using Three Different HPLC Columns



Purity of Trihexyphenidyl Hydrochloride Tablets per USP Monograph using Kinetex 2.6 μ m XB C18 Column



Meeting and Surpassing System Suitability for USP Sildenafil Tablets Assay and Organic Impurities Using Kinetex Core-Shell and Luna™ Omega HPLC/UHPLC Columns



Meeting and Surpassing System Suitability for USP Sildenafil Citrate Assay and Organic Impurities Using Kinetex Core-Shell and Luna Omega HPLC/UHPLC Columns



USP Tadalafil Assay on Luna 5 μ m C8(2) and Kinetex 5 μ m C8 (AN-1012)

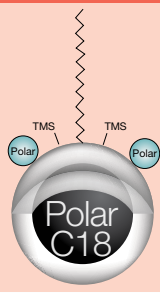
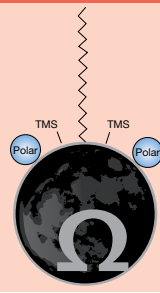
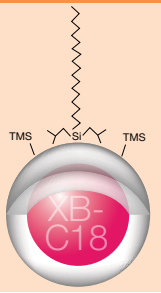
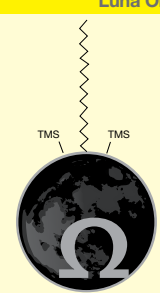
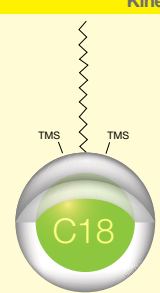
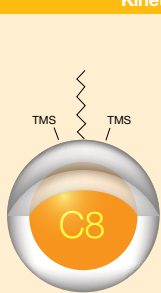
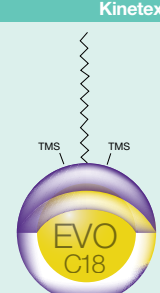
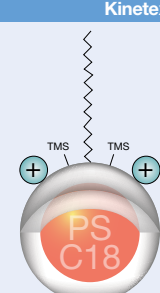
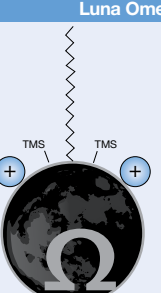
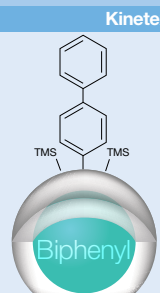
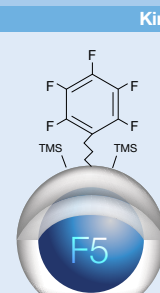
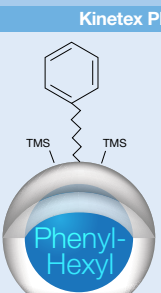
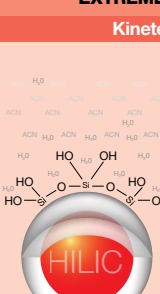
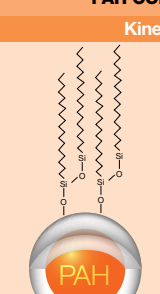
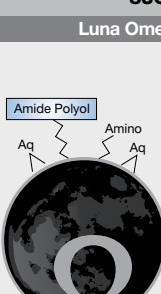


USP Colchicine Assay on Luna 5 μ m C8(2) and Kinetex 5 μ m C8 (AN-1006)

Selectivity Recommendations

Kinetex core-shell particle LC columns provide unparalleled performance gains on ANY LC system!

Plus, you have your pick of 11 amazing stationary phases and 5 versatile particle sizes!

POLAR ACIDS		ACIDIC COMPOUNDS
Kinetex™ Polar C18  pH Range: 1.5 – 8.5* USP Classification: L1 Effective Carbon Load: 9%	Luna™ Omega Polar C18  pH Range: 1.5 – 8.5* USP Classification: L1 Effective Carbon Load: 9%	Kinetex XB-C18  pH Range: 1.5 – 8.5* USP Classification: L1 Effective Carbon Load: 10%
HYDROPHOBIC COMPOUNDS		EXTREMELY HYDROPHOBIC
Luna Omega C18  pH Range: 1.5 – 8.5* USP Classification: L1 Effective Carbon Load: 11%	Kinetex C18  pH Range: 1.5 – 8.5* USP Classification: L1 Effective Carbon Load: 12%	Kinetex C8  pH Range: 1.5 – 8.5* USP Classification: L7 Effective Carbon Load: 8%
ALKALINE CONDITIONS	POLAR BASES	
Kinetex EVO C18  pH Range: 1 – 12 USP Classification: L1 Effective Carbon Load: 11%	Kinetex PS C18  pH Range: 1.5 – 8.5* USP Classification: L1 Effective Carbon Load: 9%	Luna Omega PS C18  pH Range: 1.5 – 8.5* USP Classification: L1 Effective Carbon Load: 9%
CLOSELY RELATED COMPOUNDS & AROMATIC HYDROCARBONS		
Kinetex Biphenyl  pH Range: 1.5 – 8.5* USP Classification: L11 Effective Carbon Load: 11%	Kinetex F5  pH Range: 1.5 – 8.5* USP Classification: L43 Effective Carbon Load: 9%	Kinetex Phenyl-Hexyl  pH Range: 1.5 – 8.5* USP Classification: L11 Effective Carbon Load: 11%
EXTREMELY POLAR	PAH COMPOUNDS	SUGAR
Kinetex HILIC  pH Range: 2.0 – 7.5 USP Classification: L3 Effective Carbon Load: —	Kinetex PAH  pH Range: 1.5 – 8.5* USP Classification: L118 Effective Carbon Load: 12%	Luna Omega SUGAR  pH Range: 2.0 – 7.0 USP Classification: L8 Effective Carbon Load: < 2%

*Columns are pH stable from 1.5-10 under isocratic conditions. Columns are pH stable 1.5-8.5 under gradient conditions.



Ordering Information

5 µm Minibore Columns (mm)				SecurityGuard™ ULTRA Cartridges [†]	
Phases	30 x 2.1	50 x 2.1	100 x 2.1	150 x 2.1	3/pk
EVO C18	00A-4633-AN	00B-4633-AN	00D-4633-AN	00F-4633-AN	AJ0-9298
F5	—	00B-4724-AN	00D-4724-AN	00F-4724-AN	AJ0-9322
Biphenyl	00A-4627-AN	00B-4627-AN	00D-4627-AN	—	AJ0-9209
XB-C18	00A-4605-AN	00B-4605-AN	00D-4605-AN	—	AJ0-8782
C18	00A-4601-AN	00B-4601-AN	00D-4601-AN	00F-4601-AN	AJ0-8782
C8	—	00B-4608-AN	00D-4608-AN	—	AJ0-8784
Phenyl-Hexyl	—	00B-4603-AN	—	—	AJ0-8788
HILIC	—	00B-4606-AN	—	—	AJ0-8786

for 2.1 mm ID

5 µm MidBore™ Columns (mm)				SecurityGuard ULTRA Cartridges [†]	
Phases	30 x 3.0	50 x 3.0	100 x 3.0	150 x 3.0	3/pk
EVO C18	00A-4633-Y0	00B-4633-Y0	00D-4633-Y0	00F-4633-Y0	AJ0-9297
F5	—	—	00D-4724-Y0	00F-4724-Y0	AJ0-9321
Biphenyl	—	00B-4627-Y0	00D-4627-Y0	00F-4627-Y0	AJ0-9208
XB-C18	—	00B-4605-Y0	00D-4605-Y0	00F-4605-Y0	AJ0-8775
C18	00A-4601-Y0	00B-4601-Y0	00D-4601-Y0	00F-4601-Y0	AJ0-8775
C8	—	00B-4608-Y0	00D-4608-Y0	—	AJ0-8777
Phenyl-Hexyl	—	00B-4603-Y0	00D-4603-Y0	—	AJ0-8781

for 3.0 mm ID

5 µm Analytical Columns (mm)				SecurityGuard ULTRA Cartridges [†]	
Phases	50 x 4.6	100 x 4.6	150 x 4.6	250 x 4.6	3/pk
EVO C18	00B-4633-E0	00D-4633-E0	00F-4633-E0	00G-4633-E0	AJ0-9296
F5	00B-4724-E0	00D-4724-E0	00F-4724-E0	00G-4724-E0	AJ0-9320
Biphenyl	00B-4627-E0	00D-4627-E0	00F-4627-E0	00G-4627-E0	AJ0-9207
XB-C18	00B-4605-E0	00D-4605-E0	00F-4605-E0	00G-4605-E0	AJ0-8768
C18	00B-4601-E0	00D-4601-E0	00F-4601-E0	00G-4601-E0	AJ0-8768
C8	00B-4608-E0	00D-4608-E0	00F-4608-E0	00G-4608-E0	AJ0-8770
Phenyl-Hexyl	00B-4603-E0	00D-4603-E0	00F-4603-E0	00G-4603-E0	AJ0-8774
HILIC	—	—	00F-4606-E0	00G-4606-E0	AJ0-8772

for 4.6 mm ID

5 µm Semi-Preparative Columns (mm)				SecurityGuard SemiPrep Cartridges™	
Phases	100 x 10	150 x 10	250 x 10	10 x 10	
EVO C18	—	00F-4633-N0	00G-4633-N0	AJ0-9306	
F5	—	—	00G-4724-N0	AJ0-9323	
C18	00D-4601-N0	00F-4601-N0	00G-4601-N0	AJ0-9278	
Biphenyl	—	00F-4627-N0	00G-4627-N0	AJ0-9280	
XB-C18	—	00F-4605-N0	00G-4605-N0	AJ0-9278	

for 9-16 mm ID

5 µm Axia™ Packed Preparative Columns (mm)				SecurityGuard PREP Cartridges [†]	
Phases	50 x 21.2	100 x 21.2	150 x 21.2	250 x 21.2	15 x 21.2
EVO C18	00B-4633-P0-AX	00D-4633-P0-AX	00F-4633-P0-AX	00G-4633-P0-AX	AJ0-9304
F5	—	—	00F-4724-P0-AX	00G-4724-P0-AX	AJ0-9324
Biphenyl	00B-4627-P0-AX	00D-4627-P0-AX	00F-4627-P0-AX	00G-4627-P0-AX	AJ0-9272
XB-C18	00B-4605-P0-AX	00D-4605-P0-AX	00F-4605-P0-AX	00G-4605-P0-AX	AJ0-9145
C18	00B-4601-P0-AX	00D-4601-P0-AX	00F-4601-P0-AX	00G-4601-P0-AX	AJ0-9145
C8	00B-4608-P0-AX	00D-4608-P0-AX	00F-4608-P0-AX	00G-4608-P0-AX	AJ0-9205
Phenyl-Hexyl	00B-4603-P0-AX	00D-4603-P0-AX	00F-4603-P0-AX	00G-4603-P0-AX	AJ0-9147
HILIC	—	00D-4606-P0-AX	00F-4606-P0-AX	00G-4606-P0-AX	AJ0-9277

for 18-29 mm ID

5 µm Axia Packed Preparative Columns (mm)				SecurityGuard PREP Cartridges™	
Phases	50 x 30	100 x 30	150 x 30	250 x 30	15 x 30
EVO C18	00B-4633-U0-AX	00D-4633-U0-AX	00F-4633-U0-AX	00G-4633-U0-AX	AJ0-9305
F5	00B-4724-U0-AX	00D-4724-U0-AX	00F-4724-U0-AX	—	AJ0-9325
Biphenyl	—	—	00F-4627-U0-AX	00G-4627-U0-AX	AJ0-9273
XB-C18	00B-4605-U0-AX	00D-4605-U0-AX	00F-4605-U0-AX	00G-4605-U0-AX	AJ0-9204
C18	00B-4601-U0-AX	00D-4601-U0-AX	00F-4601-U0-AX	00G-4601-U0-AX	AJ0-9204
C8	00B-4608-U0-AX	00D-4608-U0-AX	00F-4608-U0-AX	00G-4608-U0-AX	AJ0-9217
Phenyl-Hexyl	00B-4603-U0-AX	00D-4603-U0-AX	00F-4603-U0-AX	00G-4603-U0-AX	AJ0-9216
HILIC	—	—	00D-4606-U0-AX	—	—

for 30-49 mm ID

3.5 µm Minibore, MidBore™, and Analytical Columns (mm)						SecurityGuard™ ULTRA Cartridges [†]		
Phases	50 x 2.1	150 x 2.1	100 x 3.0	100 x 4.6	150 x 4.6	250 x 4.6	3/pk	3/pk
XB-C18	—	—	—	00D-4744-E0	00F-4744-E0	—	—	AJ0-8768
PAH	00B-4764-AN	00F-4764-AN	00D-4764-Y0	00D-4764-E0	00F-4764-E0	00G-4764-E0	AJ0-9535	AJ0-9534
							for 2.1 mm ID	for 3.0 mm ID
								for 4.6 mm ID

[†] SecurityGuard ULTRA Cartridges require holder, Part No.: [AJ0-9000](#)

^{***} SemiPrep SecurityGuard Cartridges require holder, Part No.: [AJ0-9281](#)

^{**} PREP SecurityGuard Cartridges require holder, Part No.: [AJ0-8277](#)

^{*} PREP SecurityGuard Cartridges require holder, Part No.: [AJ0-8223](#)

Ordering Information

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2.6 µm Micro LC Columns (mm)						
Phases	30 x 0.3	50 x 0.3	100 x 0.3	150 x 0.3	50 x 0.5	150 x 0.5
Biphenyl	—	00B-4622-AC	—	00F-4622-AC	00B-4622-AF	—
C18	00A-4462-AC	00B-4462-AC	—	00F-4462-AC	00B-4462-AF	—
EVO C18	—	00B-4725-AC	—	00F-4725-AC	00B-4725-AF	—
F5	—	00B-4723-AC	00D-4723-AC	00F-4723-AC	00B-4723-AF	—
XB-C18	00A-4496-AC	00B-4496-AC	00D-4496-AC	00F-4496-AC	00B-4496-AF	00F-4496-AF

2.6 µm Microbore Columns (mm)			
Phases	50 x 1.0	100 x 1.0	150 x 1.0
C18	00B-4462-A0	—	—
XB-C18	00B-4496-A0	00D-4496-A0	00F-4496-A0

2.6 µm Minibore Columns (mm)						SecurityGuard ULTRA Cartridges†
Phases	30 x 2.1	50 x 2.1	75 x 2.1	100 x 2.1	150 x 2.1	3/pk
EVO C18	00A-4725-AN	00B-4725-AN	—	00D-4725-AN	00F-4725-AN	AJ0-9298
PS C18	00A-4780-AN	00B-4780-AN	—	00D-4780-AN	00F-4780-AN	AJ0-8951
Polar C18	00A-4759-AN	00B-4759-AN	—	00D-4759-AN	00F-4759-AN	AJ0-9532
F5	00A-4723-AN	00B-4723-AN	—	00D-4723-AN	00F-4723-AN	AJ0-9322
Biphenyl	00A-4622-AN	00B-4622-AN	—	00D-4622-AN	00F-4622-AN	AJ0-9209
XB-C18	00A-4496-AN	00B-4496-AN	00C-4496-AN	00D-4496-AN	00F-4496-AN	AJ0-8782
C18	00A-4462-AN	00B-4462-AN	00C-4462-AN	00D-4462-AN	00F-4462-AN	AJ0-8782
C8	00A-4497-AN	00B-4497-AN	00C-4497-AN	00D-4497-AN	00F-4497-AN	AJ0-8784
HILIC	00A-4461-AN	00B-4461-AN	00C-4461-AN	00D-4461-AN	00F-4461-AN	AJ0-8786
Phenyl-Hexyl	00A-4495-AN	00B-4495-AN	00C-4495-AN	00D-4495-AN	00F-4495-AN	AJ0-8788

for 2.1 mm ID

2.6 µm MidBore™ Columns (mm)						SecurityGuard ULTRA Cartridges†
Phases	30 x 3.0	50 x 3.0	75 x 3.0	100 x 3.0	150 x 3.0	3/pk
EVO C18	00A-4725-Y0	00B-4725-Y0	—	00D-4725-Y0	00F-4725-Y0	AJ0-9297
PS C18	00B-4780-Y0	00D-4780-Y0	—	00D-4780-Y0	00F-4780-Y0	AJ0-8950
Polar C18	—	00B-4759-Y0	—	00D-4759-Y0	00F-4759-Y0	AJ0-9531
F5	—	00B-4723-Y0	—	00D-4723-Y0	00F-4723-Y0	AJ0-9321
Biphenyl	—	00B-4622-Y0	—	00D-4622-Y0	00F-4622-Y0	AJ0-9208
XB-C18	00A-4496-Y0	00B-4496-Y0	00C-4496-Y0	00D-4496-Y0	00F-4496-Y0	AJ0-8775
C18	00A-4462-Y0	00B-4462-Y0	00C-4462-Y0	00D-4462-Y0	00F-4462-Y0	AJ0-8775
C8	00A-4497-Y0	00B-4497-Y0	00C-4497-Y0	00D-4497-Y0	00F-4497-Y0	AJ0-8777
HILIC	00A-4461-Y0	—	—	00D-4461-Y0	00F-4461-Y0	AJ0-8779
Phenyl-Hexyl	—	00B-4495-Y0	—	00D-4495-Y0	00F-4495-Y0	AJ0-8781

for 3.0 mm ID

2.6 µm Analytical Columns (mm)						SecurityGuard ULTRA Cartridges	
Phases	30 x 4.6	50 x 4.6	75 x 4.6	100 x 4.6	150 x 4.6	250 x 4.6	3/pk
EVO C18	00A-4725-E0	00B-4725-E0	—	00D-4725-E0	00F-4725-E0	00G-4725-E0	AJ0-9296
PS C18	00A-4780-E0	00B-4780-E0	—	00D-4780-E0	00F-4780-E0	00G-4780-E0	AJ0-8949
Polar C18	00A-4759-E0	00B-4759-E0	—	00D-4759-E0	00F-4759-E0	—	AJ0-9532
F5	00A-4723-E0	00B-4723-E0	—	00D-4723-E0	00F-4723-E0	—	AJ0-9320
Biphenyl	—	00B-4622-E0	—	00D-4622-E0	00F-4622-E0	—	AJ0-9207
XB-C18	—	00B-4496-E0	00C-4496-E0	00D-4496-E0	00F-4496-E0	—	AJ0-8768
C18	00A-4462-E0	00B-4462-E0	00C-4462-E0	00D-4462-E0	00F-4462-E0	—	AJ0-8768
C8	—	00B-4497-E0	00C-4497-E0	00D-4497-E0	00F-4497-E0	—	AJ0-8770
HILIC	—	00B-4461-E0	00C-4461-E0	00D-4461-E0	00F-4461-E0	—	AJ0-8772
Phenyl-Hexyl	—	00B-4495-E0	00C-4495-E0	00D-4495-E0	00F-4495-E0	—	AJ0-8774

for 4.6 mm ID

1.7 µm Minibore Columns (mm)				SecurityGuard™ ULTRA Cartridges†	
Phases	30 x 2.1	50 x 2.1	100 x 2.1	150 x 2.1	3/pk
EVO C18	—	00B-4726-AN	00D-4726-AN	00F-4726-AN	AJ0-9298
F5	—	00B-4722-AN	00D-4722-AN	00F-4722-AN	AJ0-9322
Biphenyl	00A-4628-AN	00B-4628-AN	00D-4628-AN	00F-4628-AN	AJ0-9209
XB-C18	00A-4498-AN	00B-4498-AN	00D-4498-AN	00F-4498-AN	AJ0-8782
C18	00A-4475-AN	00B-4475-AN	00D-4475-AN	00F-4475-AN	AJ0-8782
C8	00A-4499-AN	00B-4499-AN	00D-4499-AN	00F-4499-AN	AJ0-8784
HILIC	00A-4474-AN	00B-4474-AN	00D-4474-AN	—	AJ0-8786
Phenyl-Hexyl	—	00B-4500-AN	00D-4500-AN	00F-4500-AN	AJ0-8788

for 2.1 mm ID

1.7 µm MidBore™ Columns (mm)				SecurityGuard ULTRA Cartridges†
Phases	30 x 3.0	50 x 3.0	100 x 3.0	3/pk
XB-C18	00A-4498-Y0	00B-4498-Y0	00D-4498-Y0	AJ0-8775
C18	—	00B-4475-Y0	00D-4475-Y0	AJ0-8775
C8	00A-4499-Y0	00B-4499-Y0	00D-4499-Y0	AJ0-8777
Phenyl	—	—	00D-4500-Y0	AJ0-8781
HILIC	—	00B-4474-Y0	—	AJ0-8779

for 3.0 mm ID

1.7 µm Microbore Columns (mm)			
Phases	50 x 1.0	100 x 1.0	150 x 1.0
EVO C18	00B-4726-A0	00D-4726-A0	00F-4726-A0
Biphenyl	00B-4628-A0	00D-4628-A0	—

† SecurityGuard ULTRA Cartridges require holder, Part No.: [AJ0-9000](#)

Pharmacopeia Application eBook

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