

TN-1293

# Meeting and Surpassing System Suitability for USP Sildenafil Citrate Assay and Organic Impurities Using Kinetex® Core-Shell and Luna® Omega HPLC/UHPLC Columns

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## Introduction

Sildenafil Citrate is a phosphodiesterase-5 (PDE5) inhibitor, which plays a role in the contraction and relaxation of smooth muscle cells that line blood vessels. It is one of the most widely used PDE5 inhibitors on the market today. As a result, the development of a quick and efficient analysis of Sildenafil Citrate and its related impurities is of significant interest for the manufacturers of this drug substance. For this report, we focused on Sildenafil Citrate assay and organic impurities as identified in the US Pharmacopeia (USP) monograph. The system suitability requirement as outlined in the USP monograph requires that the resolution between Sildenafil Citrate and Sildenafil N-Oxide be no less than 2.5; this was achieved here on all of the columns evaluated. In order to maximize performance and speed up analysis time, HPLC columns packed with core-shell (superficially porous) and fully porous silica particles bonded with a C18 phase were used. The performance of the Kinetex core-shell columns and Luna Omega fully porous columns used here were compared to that of the Waters® Symmetry® C18 column and all method parameters were consistent with the USP monograph for Sildenafil Citrate.

## Experimental Procedures

All reference standards were obtained from USP and solutions were prepared as indicated in the USP monograph for Sildenafil Citrate. Evaluation was performed with the Kinetex 5 µm 150 x 4.6 mm and Luna Omega 5 µm 100 x 4.6 mm C18 (Phenomenex, Torrance, California, USA) and the results from these columns were compared with the Symmetry 5 µm C18 150 x 3.9 mm column (Waters Technologies Corporation, Millford, Massachusetts, USA).

To ensure that all results were comparable, all columns used in this study were tested using the same isocratic performance test conditions to confirm they were operating within the expected performance levels. The system used for this study was the Agilent 1100 Quaternary HPLC system with a temperature-controlled column selector.

The standard solution and the sample solution of USP Sildenafil Citrate RS was diluted in mobile phase to a concentration of 0.028 mg/mL. The mobile phase consisted of a 58:25:17 mixture of Buffer/Water/Acetonitrile. The system suitability solution for the impurities was made by dissolving 70 mg of Sildenafil Citrate



in 1 mL of a solution of hydrogen peroxide and anhydrous formic acid (2:1). This solution was allowed to stand for at least 10 minutes to generate Sildenafil N-oxide, then diluted with mobile phase to 250 mL. System suitability for the assay was determined as symmetry factor for sildenafil of no more than 1.5 and relative standard deviation (%RSD) of not more than 0.85 % for six replicate injections of the standard solution. The system suitability for the organic impurities was determined as a resolution no less than 2.5 between Sildenafil Citrate and Sildenafil N-oxide for the system suitability solution, with a tailing factor no more than 1.5 for the Sildenafil Citrate peak (diluted sample solution), and a signal to noise (S/N) ratio of no less than 10 for sildenafil citrate in the sensitivity solution. The LC conditions are listed below for each column used and were used to generate all of the data in this technical note.

The original column dimension called for in the monograph was 150 by 3.9 mm. We ran the comparison with Luna Omega 5 µm C18 and Kinetex 5 µm C18 columns on a 150 by 4.6 mm dimension. The flow rate was scaled accordingly to maintain the same linear velocity in accordance with the recommendations of the USP General Chapter <621>. The injection volume was also adjusted to account for the change in column internal diameter.

### LC Conditions – Symmetry Column

**Column:** Symmetry 5 µm C18  
**Dimensions:** 150 x 3.9 mm  
**Pressure (bar):** 160 bar  
**Mobile Phase:** Buffer (dilute 7 mL of triethylamine with water to 1 L. Stir and adjust with phosphoric acid to a pH of 3.0 ± 0.1), Methanol and Acetonitrile (58:25:17)  
**Flow Rate:** 1 mL/min  
**Temperature:** 30 °C  
**Detection:** UV @ 290 nm  
**Injection Volume:** 20 µL  
**Instrument:** Agilent® 1100 Quaternary HPLC system with a temperature-controlled column selector

### LC Conditions – Luna Omega and Kinetex Column

**Column:** Luna Omega 5 µm C18  
 Kinetex 5 µm C18  
**Part No.:** [00F-4785-E0](#)  
[00F-4601-E0](#)  
**Dimensions:** 150 x 4.6 mm  
**Pressure (bar):** 160 bar (Luna Omega)  
 159 bar (Kinetex)  
**Mobile Phase:** Buffer (dilute 7 mL of triethylamine with water to 1 L. Stir and adjust with phosphoric acid to a pH of 3.0 ± 0.1), Methanol and Acetonitrile (58:25:17)  
**Flow Rate:** 1.4 mL/min  
**Temperature:** 30 °C  
**Detection:** UV @ 290 nm  
**Injection Volume:** 28 µL  
**Instrument:** Agilent 1100 Quaternary HPLC system with a temperature-controlled column selector.



### Zeshan Aqeel

Senior Application Scientist

Zeshan loves to collect watches and the Back to the Future Trilogy. He has twin boys which drive him crazy! He is an Apple Fanboy for life and he likes being in the lab more than anywhere else.

*continued on next page*



**Results and Discussion**

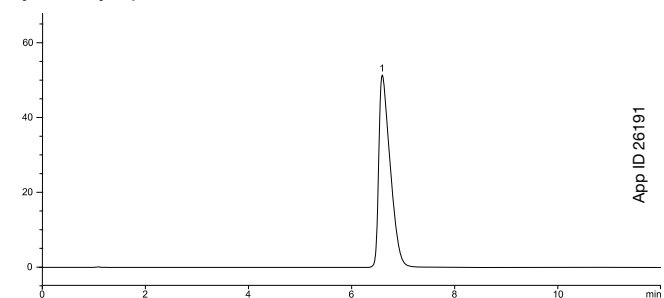
For the assay of sildenafil citrate, the percent relative standard deviation (% RSD) for peak area and tailing factor for the three columns was determined for the standard solution of 0.028 mg/mL of Sildenafil Citrate as per the USP monograph. All columns had a peak area % RSD lower than the required 0.85 % for six replicate injections, meeting system suitability. As displayed in **Figure 1**, all three columns had an average tailing factor less than the required 1.5, meeting the system suitability requirements for tailing factor.

System suitability test for organic impurities for tailing factor was performed with a diluted sample solution (0.0014 mg/mL) as per the USP method. The result for the three columns, as shown in **Figure 2**, was under 1.5, meeting this system suitability requirement.

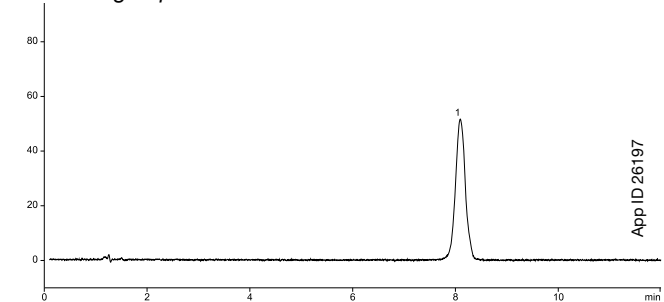
The results for the analysis of the identification solution, which had a concentration of 0.0075 mg/mL of Sildenafil Citrate, to test for the identification of Sildenafil related compound A. As shown in **Figure 3**, all columns were positively able to identify sildenafil related compound A from the solution.

Resolution between Sildenafil and the impurity Sildenafil N-Oxide was determined by running the standard solution (0.028 mg/mL). USP required a resolution of at least 2.5 for system suitability. As displayed in **Figure 4**, all three columns, met system suitability.

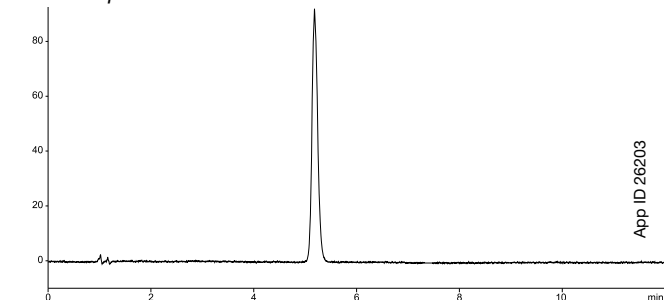
**Figure 1.**  
USP Sildenafil Citrate RS Standard Solution 0.028 mg/mL  
*Symmetry 5 µm C18*



*Luna Omega 5 µm C18*



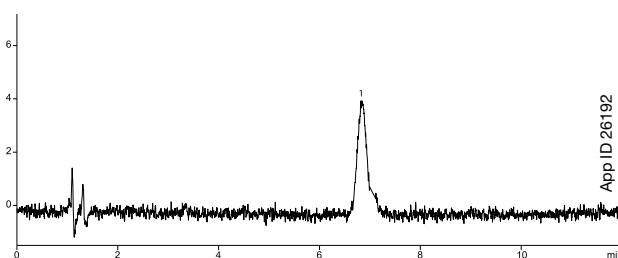
*Kinetex 5 µm C18*



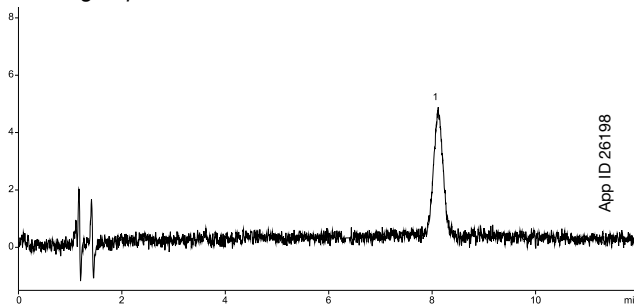
| Column               | Symmetry Factor | St. Dev. | %RSD |
|----------------------|-----------------|----------|------|
| Symmetry® 5 µm C18   | 1.10            | 5.47     | 0.8  |
| Luna® Omega 5 µm C18 | 1.00            | 3.88     | 0.6  |
| Kinetex® 5 µm C18    | 1.16            | 2.17     | 0.3  |

**Figure 2.**  
USP Sildenafil Citrate RS Standard Solution 0.0014 mg/mL

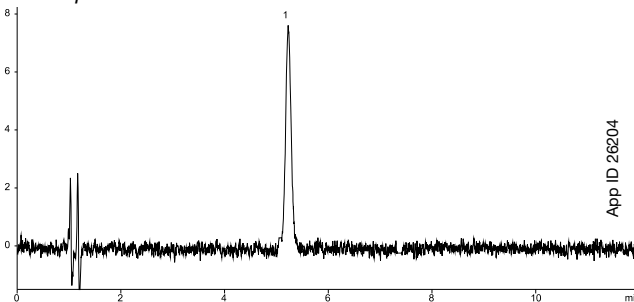
*Symmetry 5 µm C18*



*Luna Omega 5 µm C18*



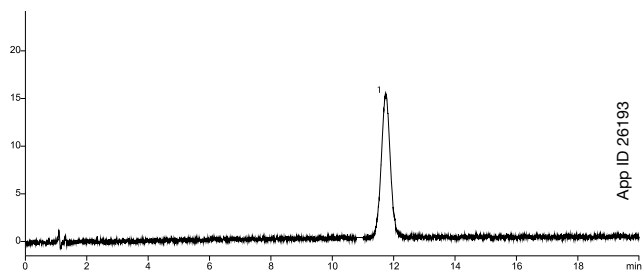
*Kinetex 5 µm C18*



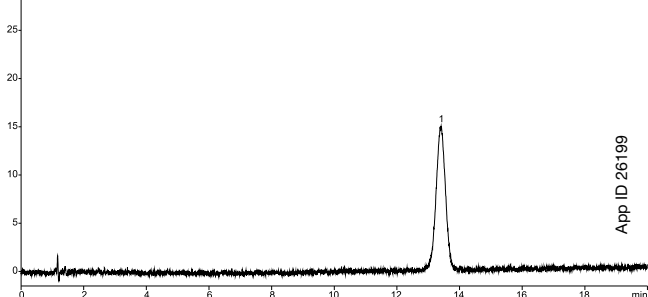
| Column                      | Symmetry Factor |
|-----------------------------|-----------------|
| Symmetry 5 µm C18 Average   | 1.09            |
| Luna Omega 5 µm C18 Average | 0.97            |
| Kinetex 5 µm C18 Average    | 1.07            |



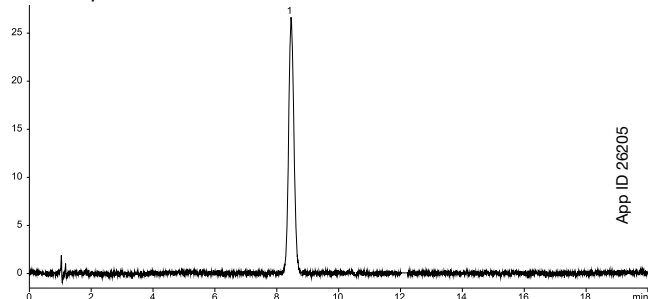
**Figure 3.**  
USP Sildenafil Related Compound A RS Identification  
Solution 0.0075 mg/mL  
Symmetry 5  $\mu$ m C18



Luna Omega 5  $\mu$ m C18

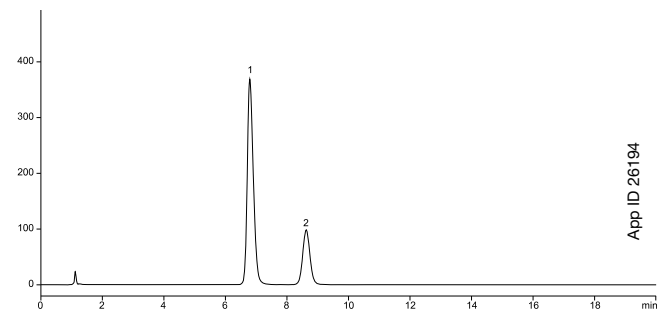


Kinetex 5  $\mu$ m C18



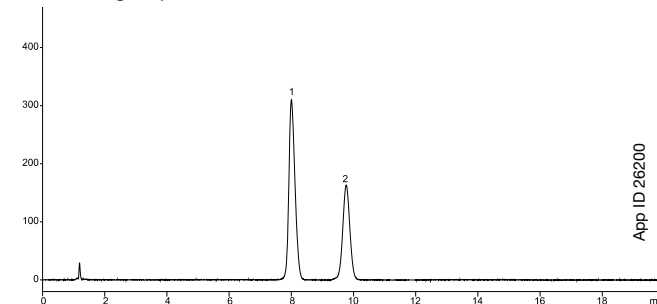
| Column                           | Symmetry Factor |
|----------------------------------|-----------------|
| Symmetry 5 $\mu$ m C18 Average   | 1.03            |
| Luna Omega 5 $\mu$ m C18 Average | 1.01            |
| Kinetex 5 $\mu$ m C18 Average    | 1.08            |

**Figure 4.**  
USP Sildenafil Citrate RS + Sildenafil N-Oxide System Suitability Solution  
0.028 mg/mL  
Symmetry 5  $\mu$ m C18



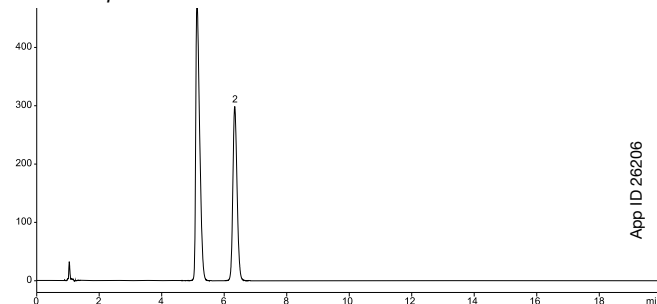
| # | Compound           | Time  | Area   | Height | Width  | Resolution |
|---|--------------------|-------|--------|--------|--------|------------|
| 1 | Sildenafil         | 6.793 | 5059.4 | 368.5  | 0.2102 | 4.7        |
| 2 | Sildenafil N-Oxide | 8.628 | 1612.1 | 98.3   | 0.2473 |            |

Luna Omega 5  $\mu$ m C18



| # | Compound           | Time  | Area   | Height | Width  | Resolution |
|---|--------------------|-------|--------|--------|--------|------------|
| 1 | Sildenafil         | 7.993 | 4310.9 | 310    | 0.2112 | 4.5        |
| 2 | Sildenafil N-Oxide | 9.746 | 2659.2 | 163.8  | 0.2514 |            |

Kinetex 5  $\mu$ m C18



| # | Compound           | Time  | Area   | Height | Width  | Resolution |
|---|--------------------|-------|--------|--------|--------|------------|
| 1 | Sildenafil         | 5.126 | 4172.9 | 478.8  | 0.1317 | 5.1        |
| 2 | Sildenafil N-Oxide | 6.327 | 2814.2 | 298.8  | 0.1469 |            |

### Conclusions

The results obtained for the assay and organic impurities analysis of sildenafil citrate highlight a significant advantage of the Kinetex C18 column. While all three columns met all of the USP system suitability requirements for sildenafil citrate, the Kinetex core-shell column provided overall superior performance indicated by improved peak response, narrower peaks, and greater resolution. This advantage can be attributed to the morphology of the core-shell Kinetex C18. An added benefit to the Kinetex column is the reduction in overall analysis time.



## Ordering Information

| Kinetex® 5 µm Analytical Columns (mm) |                             |                             |                             |                             | SecurityGuard<br>ULTRA Cartridges <sup>1</sup> |
|---------------------------------------|-----------------------------|-----------------------------|-----------------------------|-----------------------------|--|
| Phases                                | 50 x 4.6                    | 100 x 4.6                   | 150 x 4.6                   | 250 x 4.6                   | 3/pk   |
| C18                                   | <a href="#">00B-4601-E0</a> | <a href="#">00D-4601-E0</a> | <a href="#">00F-4601-E0</a> | <a href="#">00G-4601-E0</a> | <a href="#">AJ0-8768</a><br>for 4.6mm ID       |

| Luna® Omega 5 µm Analytical Columns (mm) |                             |                             |                             |                             | SecurityGuard Cartridges (mm)                 |
|--|-----------------------------|-----------------------------|-----------------------------|-----------------------------|---|
| Phases                                   | 50 x 4.6                    | 100 x 4.6                   | 150 x 4.6                   | 250 x 4.6                   | 4 x 3.0* /10 pk                               |
| C18                                      | <a href="#">00B-4785-E0</a> | <a href="#">00D-4785-E0</a> | <a href="#">00F-4785-E0</a> | <a href="#">00G-4785-E0</a> | <a href="#">AJ0-7612</a><br>for ID: 3.2-8.0mm |

<sup>1</sup>SecurityGuard ULTRA cartridges require holder, Part No.: [AJ0-9000](#)

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